



QUALITY INSPECTOR

General Description

Quality Inspector is responsible for the proper application of software and equipment resulting in accurate and repeatable measurement data. The position requires the individual to have a good understanding of GD&T, Vision CMM systems and if possible, PCDMIS touch probe systems. Applicants should have 2 years of inspection experience and skilled in blueprint reading and Excel. This is a 2nd shift position. Additional training will be provided depending on candidate's experience. Advanced Inspection Services is a leading provider of contract dimensional inspection services in the upper Midwest.

Work Experience & Education Requirements

Must have a high school diploma or equivalent
A minimum of two years of inspection experience is preferred
Proficient in reading blueprints
A good understanding of GD&T, Vision CMMs and PCDMIS (if possible)
Able to properly use hand tools (micrometers, calipers, etc.)
Proficient in Excel

Physical Requirements

1. Sit or stand for 30 minutes at a time.
2. Lift items to a height of 3 to 4 feet and/or move items up to 50 pounds.
3. Visual abilities needed for inspection (close vision, depth perception, ability to focus).

General Duties

1. Reports to the Team Lead
2. Perform routine lab/equipment maintenance
3. Run programs for part inspection
4. Inspect non-complex parts, compile data and complete inspection reports
5. Evaluate results to ensure accuracy and repeatability
6. Maintain an up-to-date training record
7. Assist in process evaluation
8. Accurately record time and equipment used on all inspection jobs
9. Keep the company's and customers' proprietary information confidential
10. Remain impartial when performing duties that could influence the lab and/or its results
11. Read and acknowledge AIS Employee Handbook and Undue Pressure form
12. Adhere to the ISO17025 quality system including policies, work instructions and lab policies.